

Work Order ID 78694

78694

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January-12-12 12:57:29 PM

Item ID: D2690-6 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lanyard Assembly
 Start Date: 12/01/2012 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 18/01/2012 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 12/01/12 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2690	Rev B2

100
100
 Small Fab
 Small Fab
 Small Fab

Small Fab
 Memo
 Assemble as per Dwg D2690 Identify as D2690-6

0.00
 0.00

GP 12/01/12 (10)

110
110
 QC
 Quality Control

QC5- Inspect part completeness to step on W/O
 Memo

0.00
 0.00

Sp 12/01/12 10

120
120
 Packaging
 Packaging

Identify as per dwg & Stock Location: ST
 Memo

0.00
 0.00

GP 12/01/12 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78694***78694***

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January-12-12 12:57:29 PM

Item ID: D2690-6

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Lanyard Assembly

Stop

NS2

Start Date: 12/01/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 18/01/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/1/12 JH
MF
12-01-12

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 78694

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Parent Item: D2690-6

D2690-6

Parent Item Name: Lanyard Assembly

Start Date: 12/01/2012

Required Date: 18/01/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP: CC03.04.04Reformat; Incorporated D2690-XXJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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CBL-460		Purchased	No			100	Each	831.0000	2	20			
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CRI -460

Loop Sleeve

**

12/01/12

Location

Loc Qty

Loc Code

GA

831

117947

4

74

118140

33

119021

188

119690

606

20

CBL-1240

Purchased

No

110

f

924.7965

1

10

CRI -1240

Cable

**

12/01/12

Location

Loc Qty

Loc Code

GA

924.7965259

113565

3.911789

118207

131.634737

119021

489.25

119690

300

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

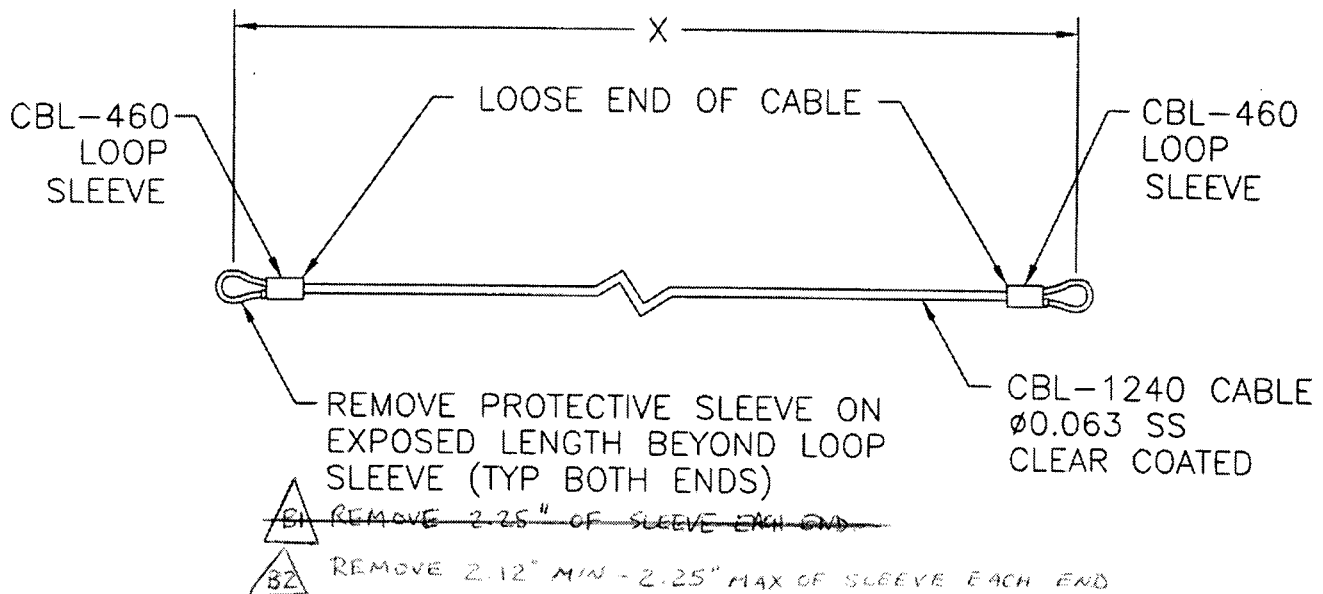
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NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	CP 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
OR

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

78694
HLS
12/01/12

DEO's

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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